B67-43001-27 BLADE POSITIONER

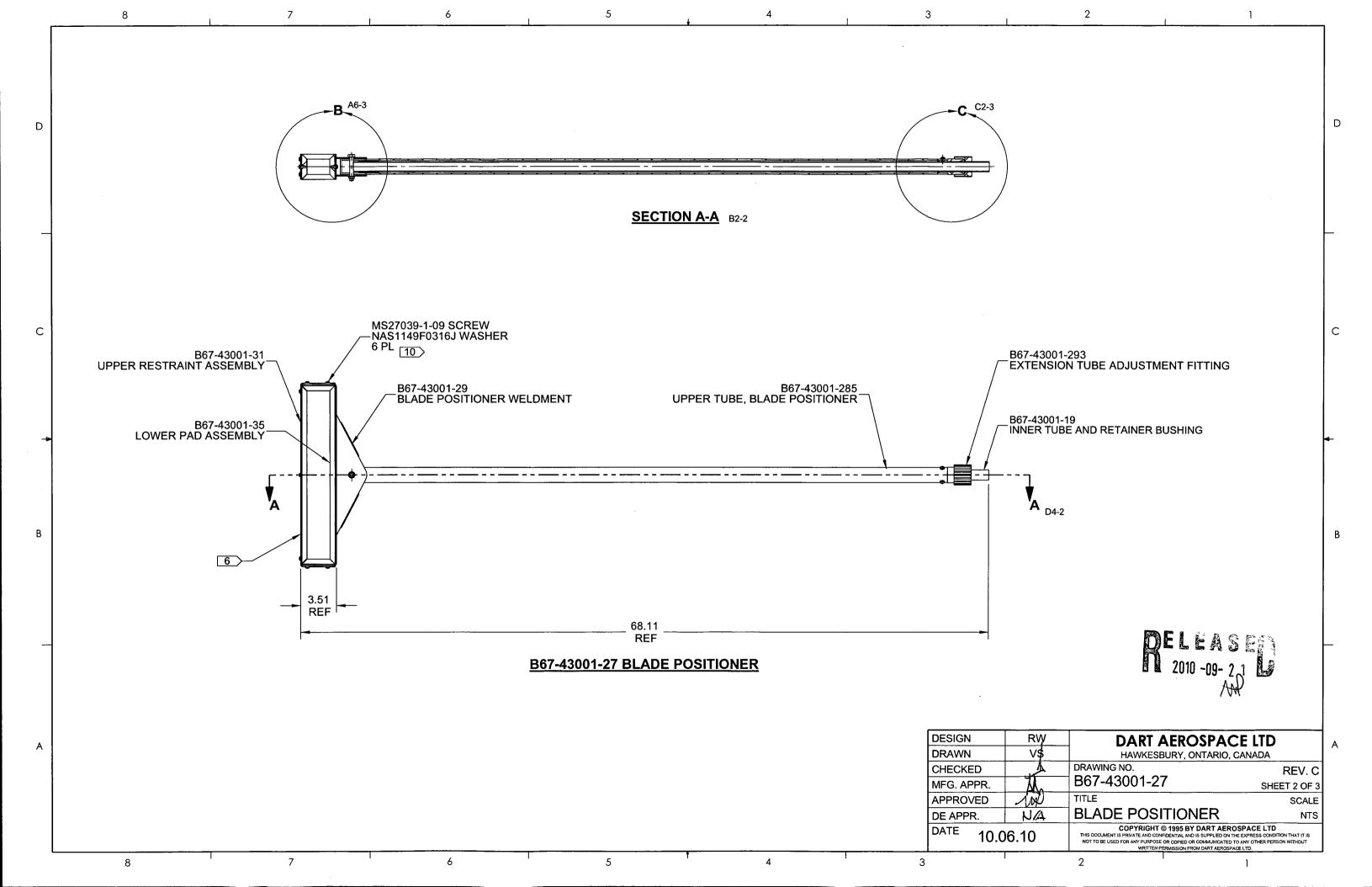
ITEM QTY P/N DESCRIPTION X B67-43001-27 **BLADE POSITIONER** B67-43001-19 INNER TUBE AND RETAINER BUSHING 2 B67-43001-29 **BLADE POSITIONER WELDMENT** 3 B67-43001-31 **UPPER RESTRAINT ASSEMBLY** B67-43001-35 4 LOWER PAD ASSEMBLY 5 B67-43001-285 UPPER TUBE, BLADE POSITIONER STATIONARY HANDLE ADJUSTMENT B67-43001-289 FITTING **CLAMP BUSHING** B67-43001-291 B67-43001-293 **EXTENSION TUBE ADJUSTMENT FITTING** 1 AN6-22A BOLT 9 1 10 MS21042L6 NUT 11 MS27039-1-04 SCREW 3 12 SCREW MS27039-1-08 13 MS27039-1-09 SCREW 6 14 2 MS51859-8 **WASHER** 15 NAS1149F0316P WASHER 16 3 NAS1149F0363P WASHER 17 2 NAS1149F0632P WASHER



С	REDRAWN PREMIER AVIATION DRAWING IAW DART QSI 018 AND QSI 043. FOR PREVIOUS REVISIONS, REFER TO SHEET 4 OF PREMIER AVIATION DRAWING No. B67-43001. REASON: SEE PAR#09-011.				10.06.10
REV.		DESCRIPTION			DATE
DESIGN	1	RW	DART AEROSPACE LTD		
DRAWN		Vs	HAWKESBURY, ONTARIO, CANADA		
CHECKED			DRAWING NO.		REV. C
MFG. APPR.		<i>N</i>	B67-43001-27		SHEET 1 OF 3
APPROVED		1	TITLE		SCALE
DE APPR.		N/A	BLADE POSITIONER		NTS
DATE 10.06.10			COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT		

NOTES: 1) MATERIAL: NONE 2) FINISH: TOUCH UP PAINT WITH SANDFLEX GREEN. POSSIBLE SUPPLIER BERTRAND BODY SHOP SUPPLIES P/N DART01K
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED 4) UNITS: INCHES UNLESS OTHERWISE NOTED 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX 6) IDENTIFICATION: IDENTIFY WITH RED LABEL 7) WEIGHT: 7.07 lbs 8) DRILL THRU B67-43001-285/-289 PRIOR TO ASSEMBLY 9) DO NOT TORQUE NUT ON BOLT: TIGHTEN UNTIL SNUG 10) MATCH DRILL ϕ 0.193 HOLE THRU B67-43001-29 WITH NUTPLATES LOCATED ON B67-43001-35

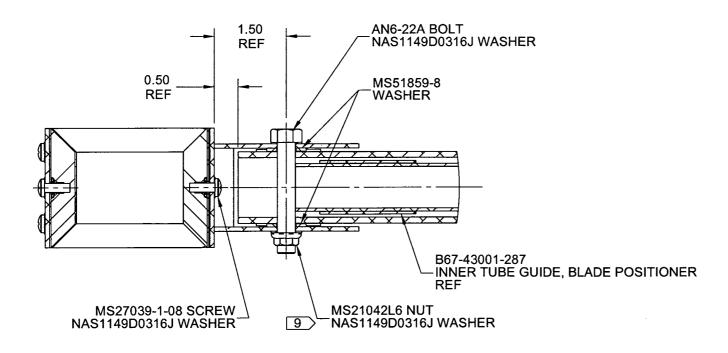
8



B67-43001-289 STATIONARY HANDLE ADJUSTMENT FITTING MS27039-1-04 SCREW NAS1149D0363J WASHER-B67-43001-293 -EXTENSION TUBE ADJUSTMENT FITTING REF 3 PL DRILL Ø0.159 -AND TAP #10-32 UNF 3 PL 8 B67-43001-285 UPPER TUBE, BLADE POSITIONER-B67-43001-295 -EXTENSION TUBE, BLADE POSITIONER REF 120° TYP B67-43001-285 -UPPER TUBE, BLADE POSITIONER B67-43001-289 -STATIONARY HANDLE ADJUSTMENT FITTING REF _B67-43001-291 CLAMP BUSHING B67-43001-295 -EXTENSION TUBE, BLADE POSITIONER DETAIL C D3-2

SECTION D-D C3-3 (HARDWARE NOT SHOWN FOR CLARITY)

D



DETAIL B SCALE 4X D7-2 PELEASE 2010 -09- 2 1

D

DESIGN	RW	DART AEROSPACE LTD		
DRAWN	V\$	HAWKESBURY, ONTARIO, CANADA		
CHECKED	m. h	DRAWING NO.	REV. C	
MFG. APPR.		B67-43001-27	SHEET 3 OF 3	
APPROVED	JA	TITLE	SCALE	
DE APPR.	NA	BLADE POSITIONER	NTS	
DATE 10.0	06.10	COPYRIGHT @ 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR CODE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DATA & AEROSPACE LTD.		

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